The Elusive Double Transfer on The Ives & Judd Match Company U.S. Private Die Proprietary 1¢ Revenue Stamp RO120dt



Brief History & Examination © Charles J. DiComo, PhD | charlesdicomo@gmail.com



## Brief History of the Rag Hollow, Conn. Match Factory Proprietors : 1860-1880's

- There were six firms that occupied the Rag Hollow factory, each issuing their own private die proprietary revenue stamps over the era, with multiple design changes:
  - "E.R. Tyler", "Ives & Judd", "Bagley & Dunham", "Bowers & Dunham", "E.P. Dunham"& "Ives & Judd Match Company"
- E.R. Tyler (E.R.T.) was the first to issue the central Star design. Stamp also used for a time by Ives & Judd, who bought E.R.T. from Tyler (see below).
  - #RO107 1¢ Green, issued Sep. 1866 to Aug. 1875: 12,613,020 on old paper & 14,709,000 on silk paper.
- Ives & Judd purchased the factory from Tyler and ordered stamps from the Tyler die until they had their own made.
  - #RO119 1¢ Green, issued Nov. 1875 to Sep. 1878: 9,680,000 issued on silk, pink & watermarked paper.



#### Brief History, cont...

- In 1867, Judd sold portion of business to Charles Bagley.
   When Ives died, Edward Dunham took his place.
  - #RO15 1¢ Green, issued Nov. 1878 to Jun. 1880: 1,414,160
     printed on watermarked paper.

Bowers & Dunham were last to use the Star design. This partnership was short-lived. After one year Dunham withdrew and Bowers moved plant machinery to NJ.

- #RO39 1¢ Blue on watermarked paper, issued Jul. 1880 to Jun. 1881. Bowers didn't like the look of blue stamp against blue matchbox, thus requested stamp in green, #RO40.
- 3,765,000 printed, no records were kept of how many were issued in each color.

• In mid-1881, Dunham obtained new machinery and took control of factory until Diamond Match Co. bought it out in early 1882.

#RO72 - 1¢ Green, central Shield design, issued Jun. 1881 to Jan. 1882: 2,680,000 printed on watermarked paper.









### The Ives & Judd Match Co. Makes a Brief Reappearance in 1882

- There was a dispute connected with the sale of Dunham Co. to the Diamond Match Company, where Dunham again took control of the factory.
- The firm reverted to the name of Ives & Judd, as the widow of Howard Ives was Dunham's sister, and active in the company.
  - #RO120 1¢ Green, Justice holding Sword &
    Scale, issued Nov. 1882 to Mar. 1883:
    2,625,000 printed all on watermarked paper.

• The tax on matches was lifted shortly thereafter, on July 1, 1883.

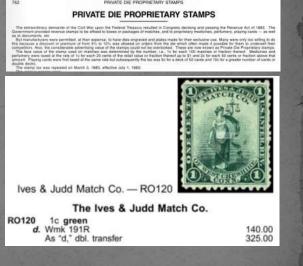


Packing Girls on Match Factory Floo



RS120dt is illustrated in *The American Revenuer* article *Design Doubling* by R.F. Riley & W.R. DeKay and listed in *Scott Catalogue* 





Enlargement of RS120dt showing clear downward doubling in "WEST", "CHESHIRE.", "CONN.", and the lower outer frame line.



# Extreme close-up of "EST CHESH" & "CONN." showing downward shift

Double Transfer

Normal Transfer



# Conclusion

- The Ives & Judd Match Company was the last to occupy the Match Factory in Rag Hollow, near Cheshire, CT.
- They issued their sole revenue stamp, #RO120d on watermarked paper, from Nov. 1882 through Mar. 1883.
  - While 2,625,000 were printed, they were in use for a short time, as the tax on matches was lifted July 1, 1883. Nearly all of the examples that survive to this day are unused remainders.
- The DT of the lower design found on RS120d is subtle.
- Grab your magnifier now that you now what to look for.
- Happy Hunting!